

DIMENSIONS AND TOLERANCES IN INCHES UNLESS OTHERWISE SPECIFIED:

BREAK CORNERS 0.005" - 0.015"

DECIMALS
 0.X +/- .03
 0.XX +/- 0.01
 0.XXX +/- 0.005

PROJECTION ANGLE

FRACTIONS +/- 1/16"
 ANGLES +/- 1 DEGREE

UNLESS OTHERWISE SPECIFIED ALL STEEL SPECIFICATIONS ARE:
 HRS PLATE --- A36
 HRS BAR --- A36 OR 1020
 ALLOY BAR --- 4140/4142 HEAT TREATED

WELDING STANDARDS:
 SEE 359370 DOCUMENT ON JHF WELDING STANDARDS AND SPECIFICATIONS. WELD SYMBOLS OR NOTES ON DRAWING SUPERCEDE 359370 DOCUMENT

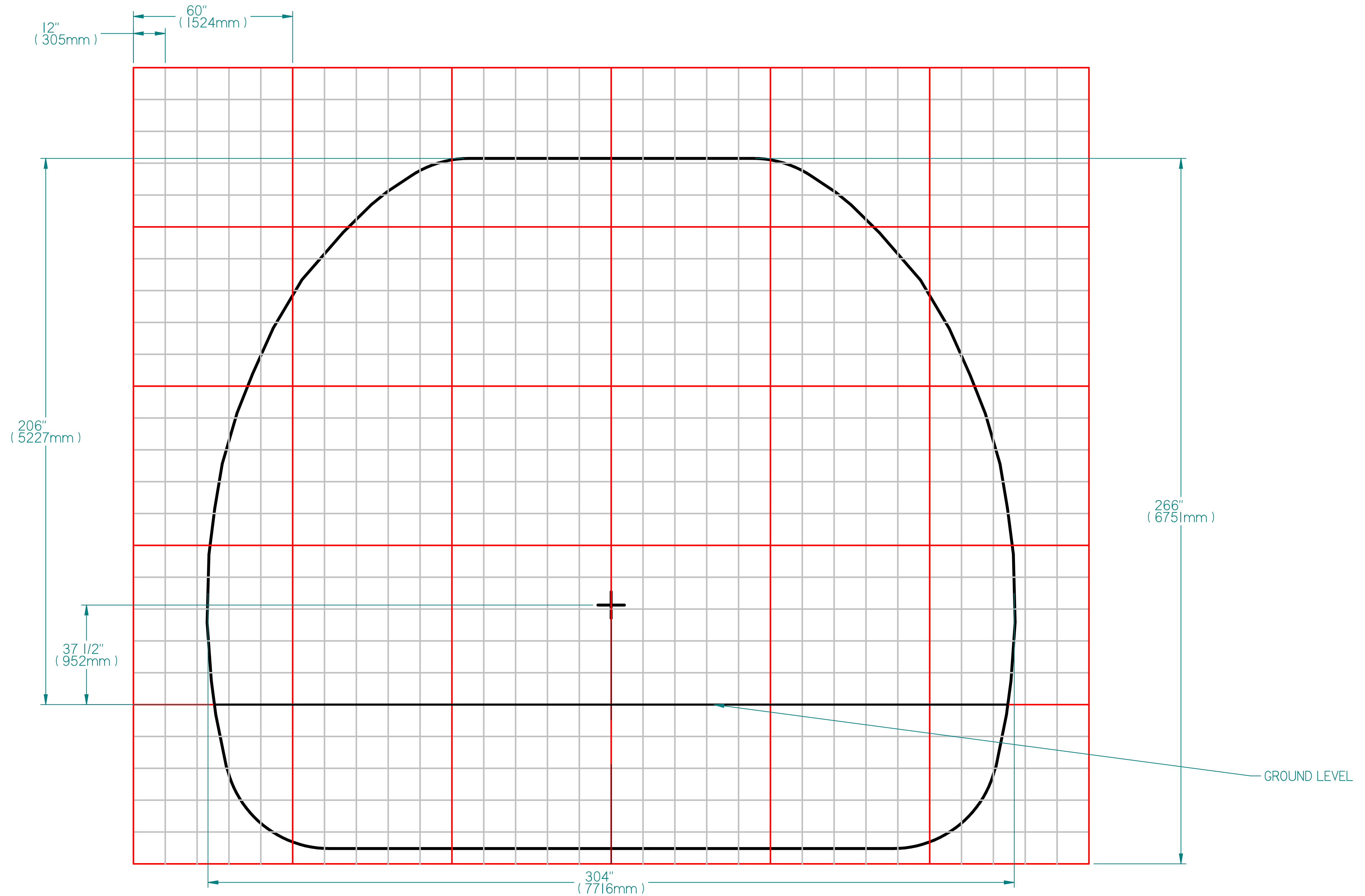
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CJ151E FACE DRILL

LEVEL	DATE	BY	REVISION
A	10/1/10	SCF	RELEASED
DO NOT CHANGE MANUALLY			
MAT'L		WT.	0.0 lbm

BY	SHEET	DWG	REV
SCF	1 OF 2	16-06-35-66	A



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MAT'L	WT.
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BY	SHEET	DWG	REV
SCF	2 OF 2	16-06-35-66	A