

DIMENSIONAL TOLERANCES IN INCHES  
UNLESS OTHERWISE SPECIFIED:

BREAK CORNERS  
0.005" - 0.015"

DECIMALS  
0.X +/- 0.01  
0.XXX +/- 0.005

FRACTIONS +/- 1/16" ANGLES +/- 1 DEG.

UNLESS OTHERWISE SPECIFIED ALL STEEL  
SPECIFICATIONS ARE:  
HRS PLATE -- A36  
HRS BAR -- A36 OR 1020  
ALLOY BAR -- 4140/4142 HEAT TREATED

WELDING:  
UNLESS SPECIFIED, ALL JOINTS ARE  
CONTINUOUS DOUBLE FILLET WELDS  
AT LEAST HALF THICKNESS OF THE  
THINNEST MEMBER.

**J. H. FLETCHER & CO.**

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LOW FACE DRILL  
MODEL 3411 RE

FILENAME 16.06.17.66D DATE 10/09/03

SCALE 1/16 BY SCF DRAWER 66 DWG 16.06.17

LEVEL	DATE	BY	REVISION
DO NOT CHANGE MANUALLY			
A			
B			
C			
D	10/09/03	SCF	REDRAWN
E	3/17/09	WAG	ADDED METRIC MEASUREMENTS

