IMPORTANT SAFETY NOTICE
INFORMATION BULLETIN NO. 88

TO: OWNERS OF J.H. FLETCHER & CO. MACHINES WITH MICO “530” STYLE BRAKES, PART NO. 353005 OR 353008; AND TO ALL CUSTOMERS THAT MAY HAVE PURCHASED REPLACEMENT BRAKES (“530” MICO SYTLE BRAKES FROM JANUARY 1, 2000 TO MARCH 8, 2002 FROM FLETCHER OR AN AUTHORIZED DISTRIBUTOR).

FROM: RISK MANAGEMENT DEPARTMENT
J.H. FLETCHER & CO.

DATE: MARCH 2002

SUBJ: MICO “530” STYLE BRAKE RETROFIT

J. H. Fletcher & Co. (“Fletcher”) has received notice of an important retrofit program for MICO “530” style brakes. As specified in the MICO notice, “The mode of failure would be either breakage of the bolt or a bolt backing out of the brake unit. Failure of the four bolts used to retain the spring housing and springs could cause the cover to separate from the caliper and the brakes becoming non-functional. This has a risk of causing injury and/or, in severe cases, death” (see attachment 1).

For some customers who bought new or rebuilt equipment from J.H. Fletcher & Co. since January 1, 2000 we have identified the serial no(s), of machine(s) purchased by you as being affected by this recall (see attachment 2).

However, if you purchased a specific brake “530” MICO Brake (Fletcher part number 353005 or 353008) from J.H. Fletcher & Co. between January 1, 2000 and March 8, 2002 you may also be affected by the recall. To confirm this you will need to check your purchase orders from J.H. Fletcher & Co. or its authorized distributors for any purchase of these parts.

MICO is offering a conversion kit that will be sent free of charge to you by requesting it through J.H. Fletcher & Co.’s Service Department. J.H. Fletcher & Co. emphasizes that you should consider this situation a safety concern that requires prompt attention.
To order the conversion kit, look in the Parts Book for your machine(s) to identify the type of brake installed. If the brake on your machine(s) is JHF part no. 353005 or 353008 you will require kit no. 353027 for each brake you have on your machine.

When you determine the number of kits required, (1 per brake caliper) call the Service Department at J.H. Fletcher & Co. only. Provide the Service Department with the following information; the serial number(s) of your machine(s), the number of conversion kits required, and the correct shipping address.

When the conversion kit has been installed, please return the verification form provided with this bulletin. If you no longer own or operate the machine(s) identified in this bulletin, please complete side two of the verification form to notify us of the current owner or disposition of the machine(s).

This retrofit affects only the machine(s) we have identified in this bulletin or any customer who purchased these brakes from J.H. Fletcher & Co. or one of its distributors between January 1, 2000 and March 8, 2002. If you have any questions, or require assistance in identifying the type of brakes on your machine(s) or installing the conversion kit, please call the Fletcher Service Department at 304/525-7811.
VERIFICATION FORM FOR THE INSTALLATION OF THE MICO BRAKE CONVERSION KIT

Please complete and return this verification form after the conversion kit for the MICO brakes has been installed. Your cooperation in identifying transferred, sold and permanently out-of-service equipment is appreciated.

Person completing verification form: _______________ _________________

Printed Name

________________________

Signature

Title: ________________________________

Name of Company: __________________ ______________

Address: ________________________ ________

________________________________________

Phone: ________________________________

( ) Our company has complied with this recall by providing the model(s) and serial no.(s) affected.

( ) Our company is not affected by this recall.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>SERIAL NO.</th>
<th>DATE CONVERSION KIT WAS ORDERED</th>
<th>DATE CONVERSION KIT WAS INSTALLED</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

PLEASE SEE SIDE TWO OF THIS FORM
INACTIVE EQUIPMENT DISPOSITION

SOLD OR TRANSFERRED EQUIPMENT:

MODEL: ________________________  OWNER: __________________________
SERIAL NO: ____________________  ADDRESS: _________________________
PHONE NO: _____________________  TRANSACTION DATE: ______________

MODEL: ________________________  OWNER: __________________________
SERIAL NO: ____________________  ADDRESS: _________________________
PHONE NO: _____________________  TRANSACTION DATE: ______________

EQUIPMENT THAT IS PERMANENTLY OUT-OF-SERVICE:

MODEL: ________________________  MODEL: ________________________
SERIAL NO: ____________________  SERIAL NO: ______________________
MODEL: ________________________  MODEL: ________________________
SERIAL NO: ____________________  SERIAL NO: ______________________

COMMENT:
____________________________________________________________________________
____________________________________________________________________________
____________________________________________________________________________

Date: __________________________  ____________________________
Authorized Representative

Please return to:  J. H. FLETCHER & CO.
ATTN: RISK MANAGEMENT DEPT.
402 HIGH STREET
HUNTINGTON WV  25705

CONTROL NO:  ________________  /  ________________

Office Use Only
March 1, 2002

RE: POTENTIAL ISSUE ON MICO "530" STYLE BRAKES

MICO has recently discovered a potential problem with the 530 style caliper disc brakes that we have shipped since January 1, 2000. We have reason to believe that there may be an issue with some of the bolts used on the 530 brake itself.

The mode of failure would be either breakage of the bolt or a bolt backing out of the brake unit. Failure of the four bolts used to retain the spring housing and springs could cause the cover to separate from the caliper and the brake becoming non-functional. This has a risk of causing injury and/or, in severe cases, death.

We have attached a list of your purchases as well as instructions on how to interpret the date code that is stamped on the 530 caliper disc brake. Please call one of our Customer Service Representatives at 507.625.6426 or 909.947.4077 and we will be glad to send you the conversion kit 02-500-232 that contains all necessary parts and instructions needed to insure the safety of the brake.

Thank you for your cooperation in this matter.

Sincerely,

MICO, Incorporated

Enclosures: 81-530-014, List
530 Series Spring Brakes

SERVICE BULLETIN

Note Date Code location. Affected brakes will have a date code between 00 C 000 and 02 C 015.

Lock Washer
Hex Cap Screw

Conversion Kit Number 02-500-232

This service bulletin is intended to provide instructions for replacing the four housing assembly hex cap screws with new hex cap screws provided in conversion kit 02-500-232.

Clean the exterior area of the 530 Caliper Brake where the heads of the four hex cap screws are located.

Remove hydraulic pressure from the brake before removing screws.

CONVERSION INSTRUCTIONS

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Housing cover is under spring tension. It is very important that only one hex cap screw is removed and replaced at any given time.</td>
</tr>
</tbody>
</table>

1. Remove one of the existing hex cap screws and lock washers. Install new lock washer and new hex cap screw from conversion kit. Torque new hex cap screw 29.8-36.6 N-m (22-27 lb-ft).
2. Replace the remaining hex cap screws and lock washers, one at a time, and torque 29.8-36.6 N-m (22-27 lb-ft).

MICO, Incorporated
1911 Lee Boulevard (Zip Code 56003-2507)
P.O. Box 8118 / North Mankato, MN U.S.A. 56002-8118
☎ 507.625.6426 Facsimile 507.625.3212

MICO West Division
701 East Francis Street (Zip Code 91781-5514)
P.O. Box 9058 / Ontario, CA U.S.A. 91762-9058
☎ 909.947.4077 Facsimile 909.947.6054

Form No. 81-530-014 1/30/02 Printed in U.S.A.