

Installing Sticker Tags

Purpose

The purpose of this procedure is to explain how to properly install sticker tags to ensure they last as long as possible

Tools Needed

- Chisel or grinding wheel
- Paint stripping tool
- Isopropyl alcohol
- Water
- Clean towels or rags
- Level or straight edge
- Safety tag location sheet
- Sticker tags
- Squeegee
- PPE

Machine Setup

1. Locate the machine in a safe area, under permanent roof support and outby the working face.
2. Locate the machine in a well lit area.

Figure 1: Example of a Sticker Tag



NOTICE

When performing tasks, always wear appropriate PPE for the procedure.

Procedure

1. Ensure the correct tags have been provided. For safety signs, consult the Safety Tag Location Sheet found in your machine's Parts Catalog. For handle direction or operation tags, refer to your machine's Operator's Manual, Handle Tag Sheet, and/or Hydraulic Circuit to determine that the correct tag has been provided and where it should be located.

NOTICE

If installing safety signs and your machine's Parts Catalog does not contain a Safety Tag Location Sheet, contact J.H. Fletcher & Co. at 304-525-7811 to receive a Safety Tag Location Sheet or instructions on where the tags should be installed.

NOTICE

When installing handle direction or operation tags, if you see a discrepancy between the tag being installed (based off of J.H. Fletcher & Co.'s documentation) and the direction in which the control functions, contact your supervisor immediately.

2. Locate on the machine where the tag is to be installed.
3. Using a hand tool, such as a chisel or a grinding wheel (see manufacturer's recommendations), ensure the surface is clean and free of impurities.
4. If the surface is still not clean, it may be necessary to use a paint stripping tool to remove any impurities. Ensure surface is flat and smooth (not pitted).

NOTICE

Sticker tags may be applied to bare metal or paint, so it is not necessary to remove the paint from the surface.

5. Clean the surface with a 50% isopropyl alcohol / 50% water mixture and a clean towel (or rag). Ensure all dust, grease, oil, sticker residue, etc. has been removed from the surface.
6. Allow the surface to fully dry. If necessary, use a clean towel to dry the surface.

NOTICE

Tags should be installed in temperatures ranging between 60°F (15.6°C) and 100°F (37.8°C). If installing sticker tags in temperatures below 50°F (10°C), the adhesive will not adhere properly.

7. Using a level or straight edge, line the tag up for placement.
8. Start peeling off the sticker on the back of the tag at one of the corners.
9. Locate the peeled off corner on the machine.

10. Unpeel the tag slowly, and using some pressure (approximately 10-15 psi) with the squeegee, install the tag on the machine.
11. Go back and forth over the tag a couple of times with the squeegee to rid the tag of any bubbles and aid in ensuring all areas of the tag are in contact with the surface.
12. Allow the tag time to cure before operating the machine. Curing time is approximately 4 hours.

NOTICE

The shelf life of sticker tags provided by J.H. Fletcher & Co. is 18 months from the date of shipment.

! WARNING

Consult with management before using cleaner to prepare the surface for tag installation. Never use any solvents that could contribute to ignition or leave a residue that could prevent the tag from adhering to the surface.