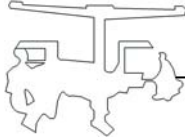


NOTICE: OUTDATED TEXT
DO NOT RELY UPON THIS TEXT. THIS TEXT IS FOR
INFORMATION PURPOSES ONLY. FOR CURRENT
INFORMATION, CONTACT
J.H. FLETCHER & CO.
RISK MANAGEMENT DEPT.



J. H. FLETCHER & CO. Box 2187 – Huntington, WV 25722-2187 – 304/525-7811 – FAX 304/525-4025

IMPORTANT RETROFIT NOTICE

INFORMATION BULLETIN NO. 0

TO: OWNERS AND OPERATORS OF FLETCHER SINGLE HEAD ROOF BOLTERS

**FROM: J.H. FLETCHER & CO.
RISK MANAGEMENT DEPARTMENT**

DATE: PRE-1983

SUBJECT: FITTINGS FOR REAR LIFT KIT

This letter is in reference to single head slide type Fletcher roof bolters which have been purchased by your company. The U.S. Bureau of Mines has determined that these machines can be dangerous if the slid or dropmast carriage is allowed to move in excess of 40 ft/min. They have further stipulated that the handles controlling the slide and dropmast carriage drive must be bent until they are pointing vertically upward. When the valve is activated, the boom slide movement must be in the same direction as the valve handle movement.

In view of this development, we have available orifice fittings that can be installed on the dropmast carriage drive motor to achieve the desired flow rate. If you wish to purchase these fittings, they are available in kit #20358 for #54 drill orifice and kit #20434 for #53 drill orifice, at the price of \$10.00 each.

In most cases, the speed of the slide movement of this type of machine is already below the required 40 ft/min. If it is determined that this is not the case for your machine(s), please contact us. Attached is a list of machines that our records show are affected by this new requirement.