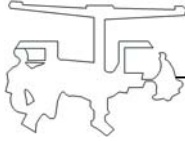


NOTICE: OUTDATED TEXT
DO NOT RELY UPON THIS TEXT. THIS TEXT IS FOR
INFORMATION PURPOSES ONLY. FOR CURRENT
INFORMATION, CONTACT
J.H. FLETCHER & CO.
RISK MANAGEMENT DEPT.



J. H. FLETCHER & CO. Box 2187 – Huntington, WV 25722-2187 – 304/525-7811 – FAX 304/525-4025

IMPORTANT SAFETY NOTICE

INFORMATION BULLETIN NO. 11

TO: OWNERS AND OPERATORS OF FLETCHER ROOF DRILLS

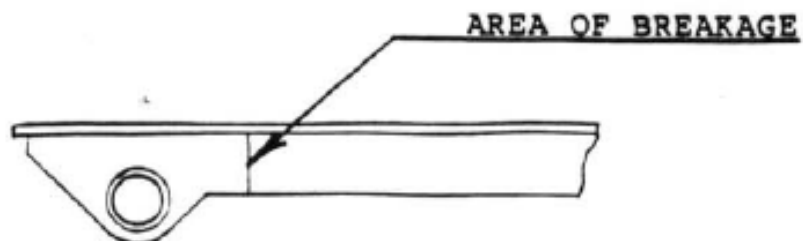
**FROM: J.H. FLETCHER & CO.
RISK MANAGEMENT DEPT.**

DATE: UNKNOWN

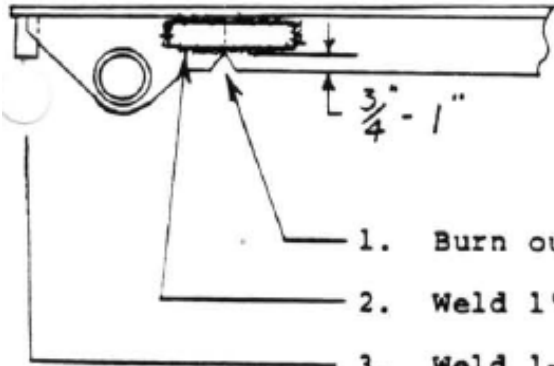
SUBJECT: FATIGUE CRACKS AND FAILURES OF FRONT END ASSEMBLIES

Pertaining to: Machines with front lift

Problem: Fatigue cracks and failures of front end assemblies



NOTE: ALL WELDS TO BE #7018 LOW HYDROGEN

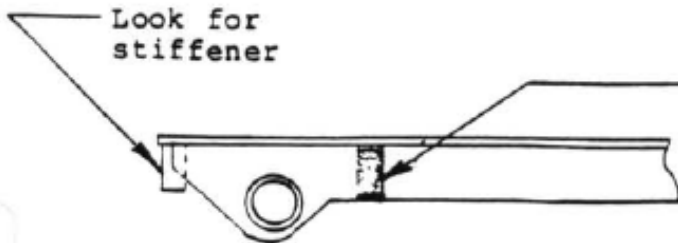


TO SOLVE

1. Burn out bevel as shown then fill with weld.
2. Weld 1" X 3" X 8" bar across joint.
3. Weld 1-1/2" X 3" X 12" bar between pivot plates

NOTE: THIS IS TO BE DONE WHETHER FATIGUE CRACKS ARE EVIDENT OR NOT. TO GET THESE PIECES ORDER KIT #174053

To identify front ends that are acceptable and require no modification



Look for approx. 1-1/2" wide weld in breakage area or this entire plate could be a one piece construction and no weld is evident.



To accept more weld we have beveled these plates