J. H. FLETCHER & CO. Box 2187 – Huntington, WV 25722-2187 – 304/525-7811 – FAX 304/525-4025

IMPORTANT SAFETY NOTICE

INFORMATION BULLETIN NO. 11

TO: **OWNERS AND OPERATORS OF FLETCHER ROOF DRILLS**

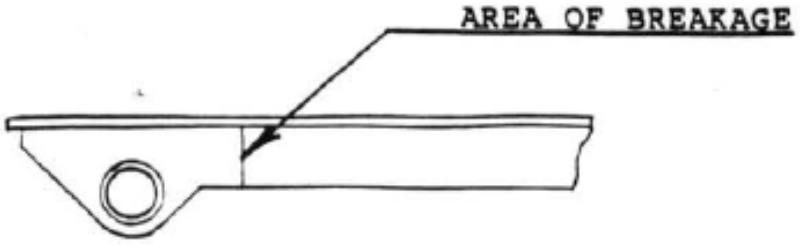
FROM: **J.H. FLETCHER & CO.**
RISK MANAGEMENT DEPT.

DATE: **UNKNOWN**

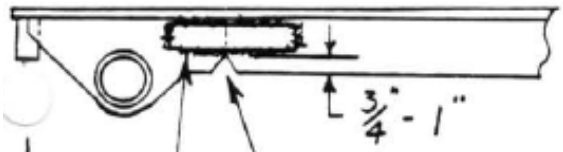
SUBJECT: **FATIGUE CRACKS AND FAILURES OF FRONT END ASSEMBLIES**

Pertaining to: Machines with front lift

Problem: Fatigue cracks and failures of front end assemblies



NOTE: ALL WELDS TO BE #7018 LOW HYDROGEN



TO SOLVE

1. Burn out bevel as shown then fill with weld.
2. Weld 1" X 3" X 8" bar across joint.
3. Weld 1-1/2" X 3" X 12" bar between pivot plates

NOTE: THIS IS TO BE DONE WHETHER FATIGUE CRACKS ARE EVIDENT OR NOT. TO GET THESE PIECES ORDER KIT #174053

To identify front ends that are acceptable and require no modification