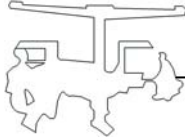


NOTICE: OUTDATED TEXT
DO NOT RELY UPON THIS TEXT. THIS TEXT IS FOR
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INFORMATION, CONTACT
J.H. FLETCHER & CO.
RISK MANAGEMENT DEPT.



J. H. FLETCHER & CO. Box 2187 – Huntington, WV 25722-2187 – 304/525-7811 – FAX 304/525-4025

IMPORTANT RETROFIT NOTICE

INFORMATION BULLETIN NO. 1

TO: OWNERS AND OPERATORS OF FLETCHER DDM ROOF DRILLS

**FROM: J.H. FLETCHER & CO.
RISK MANAGEMENT DEPARTMENT**

DATE: JUNE 1984

SUBJECT: TRS RAISE CYLINDER EYE

G.M. & W. Coal Company had an occurrence of the TRS raise cylinder eye breaking, allowing the "H" frame assembly to fall to the mine floor.

During normal operation the eye of the TRS raise cylinder should never break. This problem occurs when the TRS is raised to the roof without first being leveled. Operating personnel should be instructed to level the TRS "H" frame assembly before raising it to the roof.

Fletcher Service Representative Bob Miller, along with Steve Gaydos, members of G.M. & W. Coal Company and various government officials, have devised a system of safety chains to prevent the "H" frame from falling in the event the TRS raise cylinder eye should break. These safety chains should be installed between the TRS "H" frame and the top cap of the TRS raise cylinder housing.

