



LEVEL	DATE	BY	REVISION
F			
E			
D			
C			
B			
A	1/21/09	SCF	RELEASED

  

MAT'L	WT. 0.0 lbm
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DIMENSIONS AND TOLERANCES IN INCHES UNLESS OTHERWISE SPECIFIED:

BREAK CORNERS 0.005" - 0.015"

DECIMALS 0.X +/- .03  
0.XX +/- 0.01  
0.XXX +/- 0.005

FRACTIONS +/- 1/16"  
ANGLES +/- 1 DEGREE

UNLESS OTHERWISE SPECIFIED ALL STEEL SPECIFICATIONS ARE:  
HRS PLATE --- A36  
HRS BAR --- A36 OR 1020  
ALLOY BAR --- 4140/4142 HEAT TREATED

WELDING STANDARDS:  
SEE 359370 DOCUMENT ON JHF WELDING STANDARDS AND SPECIFICATIONS. WELD SYMBOLS OR NOTES ON DRAWING SUPERCEDE 359370 DOCUMENT

**J. H. FLETCHER & CO.®**

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**B251 BENCH DRILL**

FILENAME	16-10-02-66A.dft	MODEL FILE	Machine Assembly tram.asm
BY	SCF	SHEET	1 OF 4
DWG	16-10-02-66	REV	A